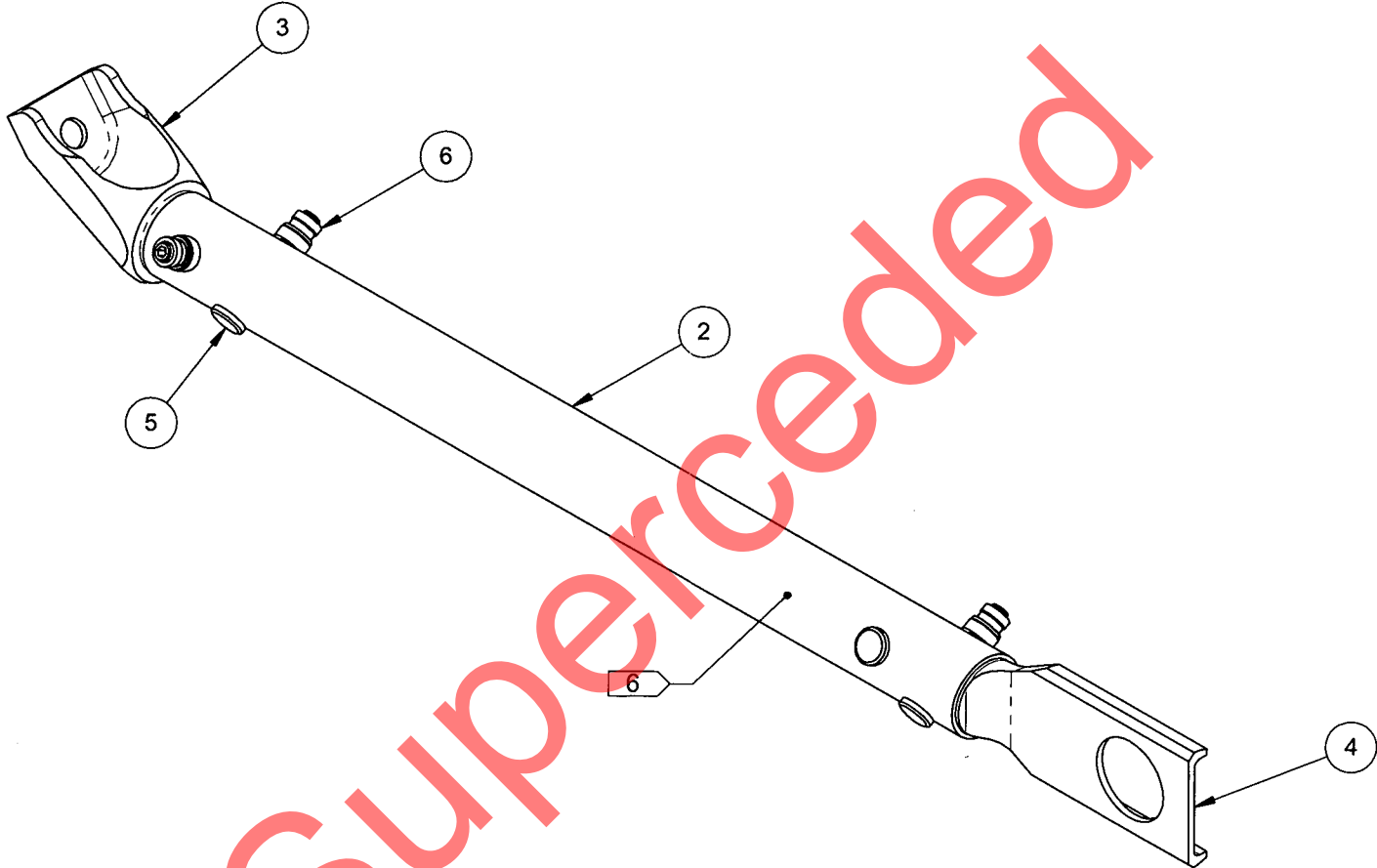


| ITEM NO. | QTY. -041 | PART NUMBER | DESCRIPTION |
|----------|--------------|-------------|----------------------|
| 1 | X | D4880-041 | FWD LEG ASSEMBLY, LH |
| 2 | 1 | D4880-1 | STRUT |
| 3 | 1 | D4883-7 | END FITTING |
| 4 | 1 | D4884-1 | END FITTING, EYE |
| 5 | 4 | HL20PB5-12 | HI-LOK PIN |
| 6 | 4 | HL86-5 | HI-LOK COLLAR |



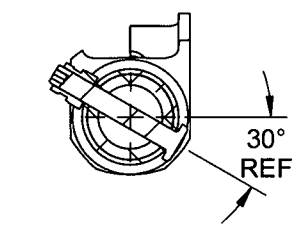
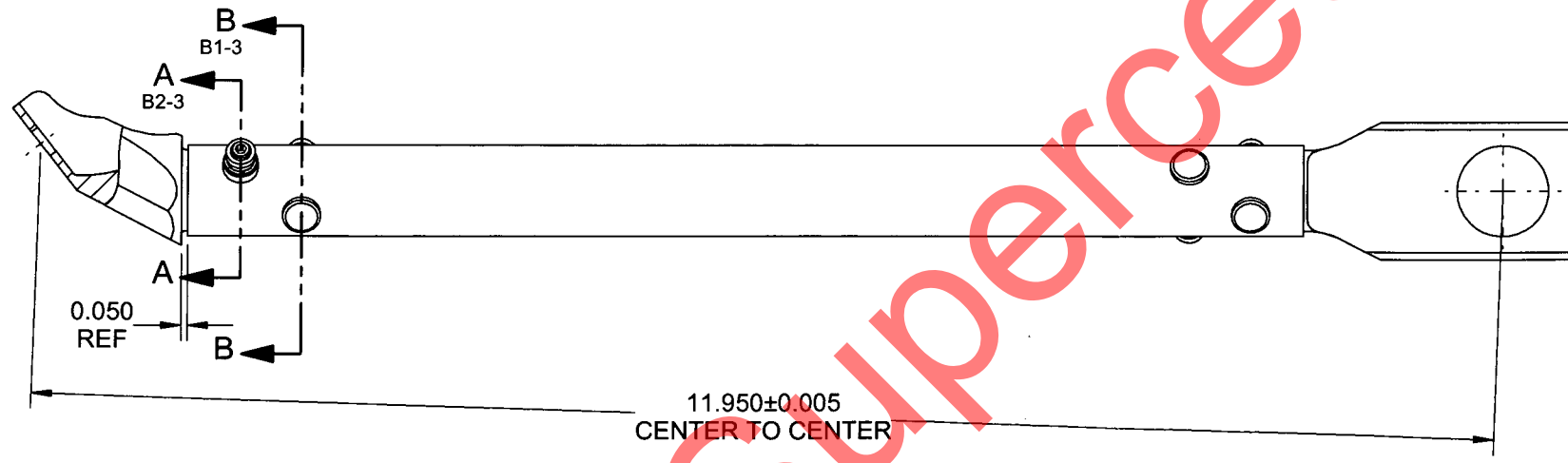
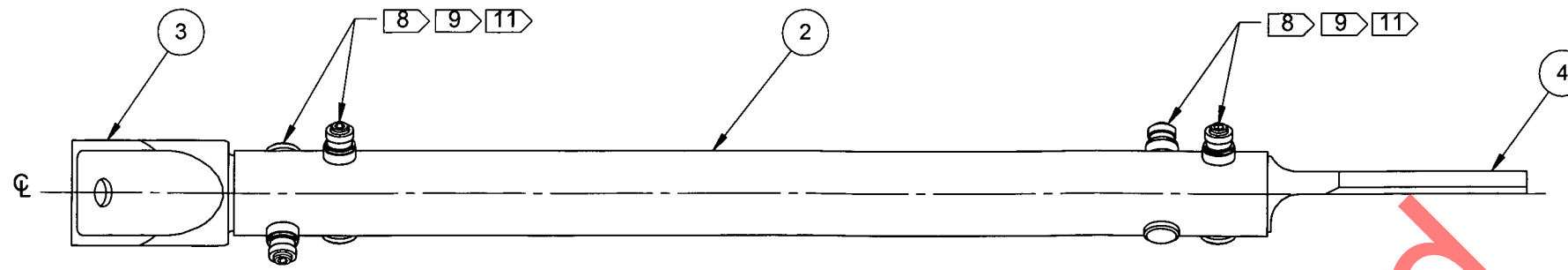
D4880-041 LEG ASSEMBLY, LH

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[Signature]

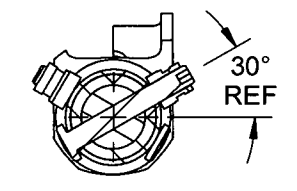
- NOTES:**
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.65 lbs
8) ALIGN PILOT HOLES IN D4880-1 WITH PILOT HOLES IN D4883-7 & D4884-1.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP DT9971
9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA WHILE STILL WET
10) ASSEMBLE PER DART TOOL DT9971
11) INSTALL HL20PB5-12 HI-LOK IN ORIENTATION SHOWN

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| | | | | |
|------------|-------------|--|---|--------------|
| A | NEW ISSUE | | RF | 13.09.16 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | RF | | | |
| CHECKED | DC | DRAWING NO. D4880 | | REV. A |
| MFG. APPR. | JLM | | | SHEET 1 OF 5 |
| APPROVED | HS | TITLE LEG ASSEMBLY | | SCALE |
| DE APPR. | DS | | | NTS |
| DATE | 13.12.10 | | COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |



SECTION A-A C7-3
2 PL, SIMILAR



SECTION B-B C7-3
2 PL

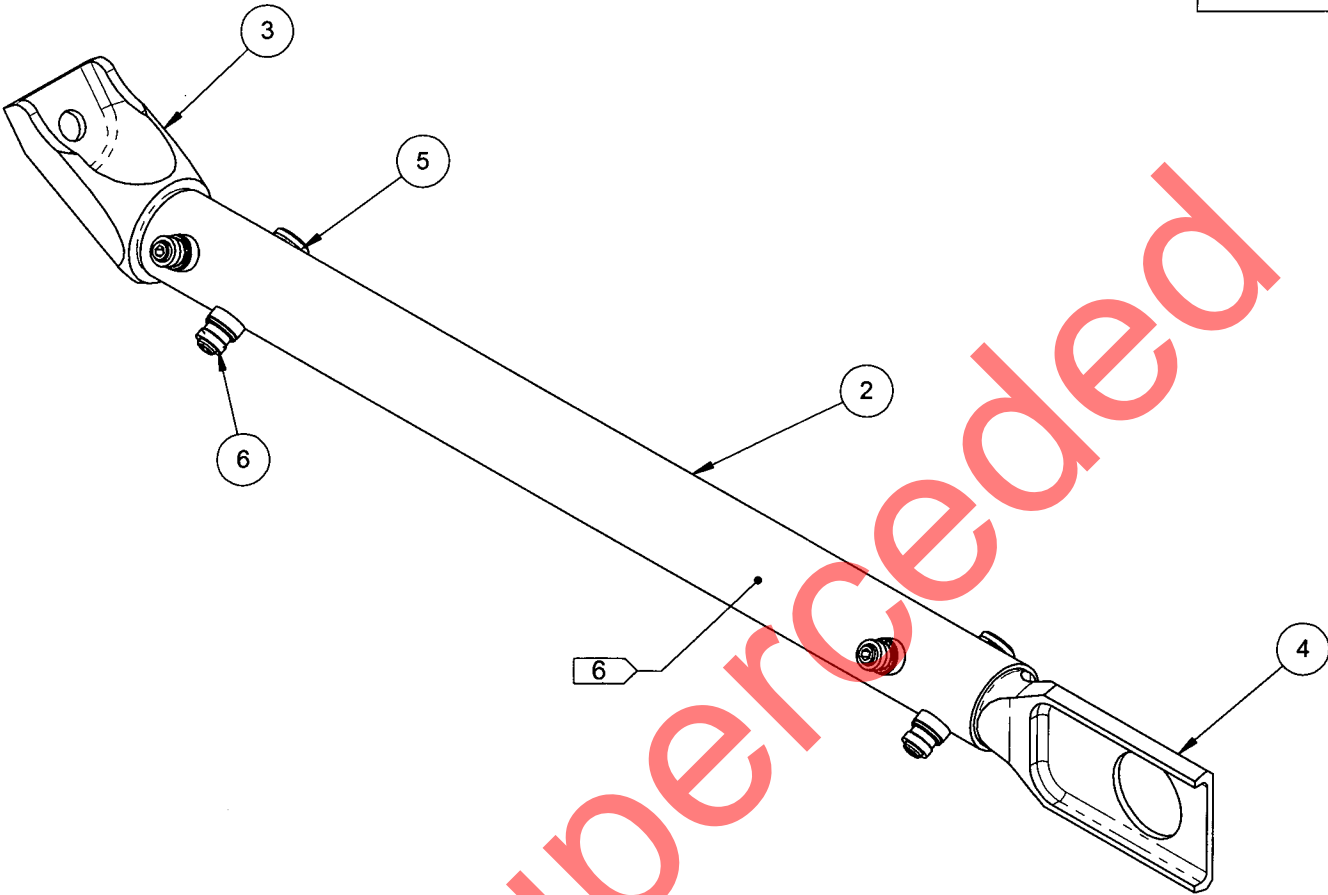
D4880-041 LEG ASSEMBLY, LH
AUXILIARY VIEW

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2013-12-12

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|------------|----------|---|--------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DC | DRAWING NO. | REV. A |
| MFG. APPR. | JLM | D4880 | SHEET 2 OF 5 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | LEG ASSEMBLY | NTS |
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| ITEM NO. | QTY. -042 | PART NUMBER | DESCRIPTION |
|----------|--------------|-------------|------------------|
| 1 | X | D4880-042 | LEG ASSEMBLY, RH |
| 2 | 1 | D4880-1 | STRUT |
| 3 | 1 | D4883-5 | END FITTING |
| 4 | 1 | D4884-1 | END FITTING, EYE |
| 5 | 4 | HL20PB5-12 | HI-LOK PIN |
| 6 | 4 | HL86-5 | HI-LOK COLLAR |

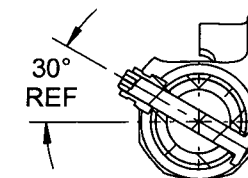
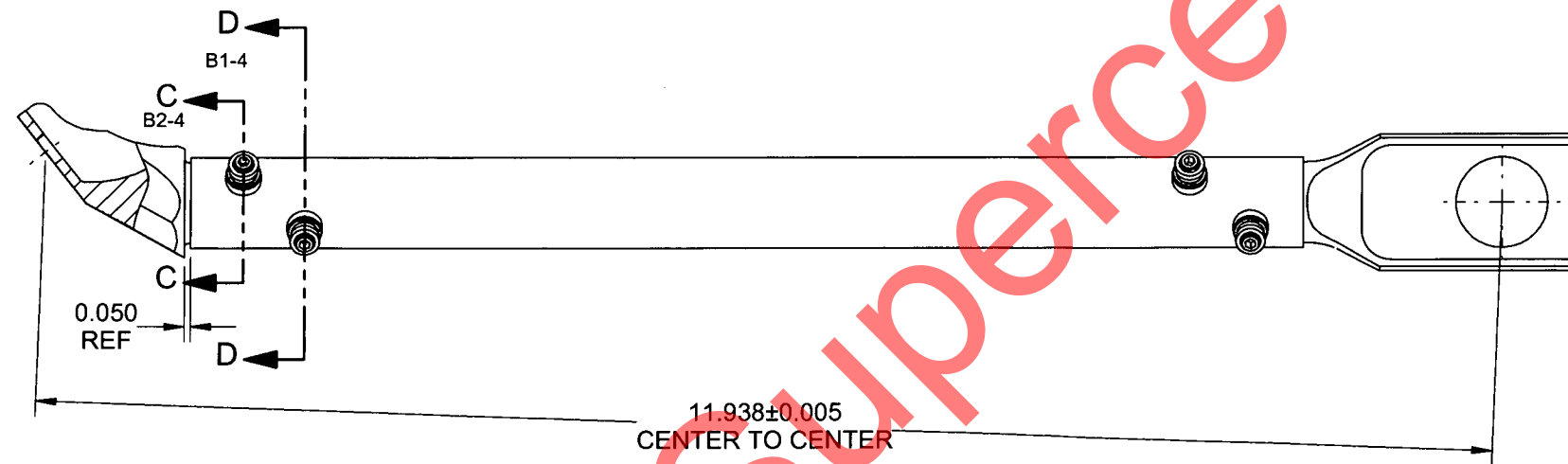
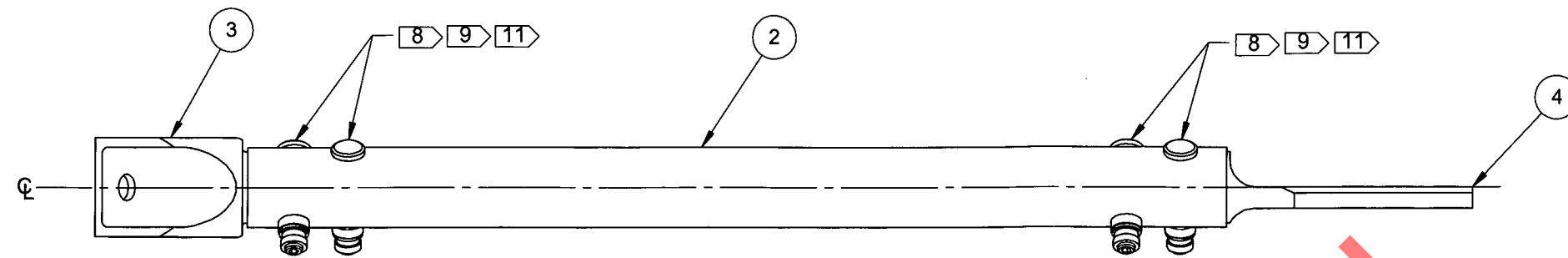


D4880-042 LEG ASSEMBLY, RH

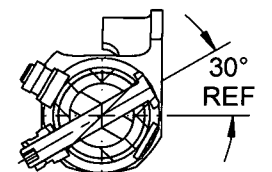
- NOTES:**
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.67 lbs
8) ALIGN PILOT HOLES IN D4880-1 WITH PILOT HOLES IN D4883-5 & D4884-1.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP DT9972
9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA WHILE STILL WET
10) ASSEMBLE PER DART TOOL DT9972
11) INSTALL HL20PB5-12 HI-LOK IN ORIENTATION SHOWN

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2013-12-12
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|----------|------------|------------------------|--|--------------|
| APPROVED | DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| | DRAWN | RF | | |
| | CHECKED | DC | DRAWING NO. D4880 | REV. A |
| | MFG. APPR. | JLM | SHEET 3 OF 5 | |
| | APPROVED | HS | TITLE LEG ASSEMBLY | SCALE NTS |
| | DE APPR. | DS- <i>[Signature]</i> | THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |
| DATE | | 13.12.10 | | |



SECTION C-C C7-4
2 PL



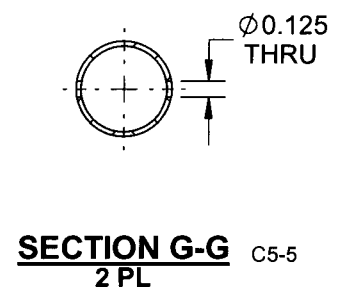
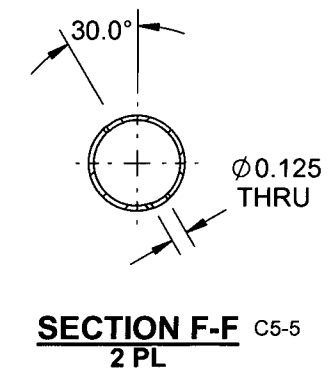
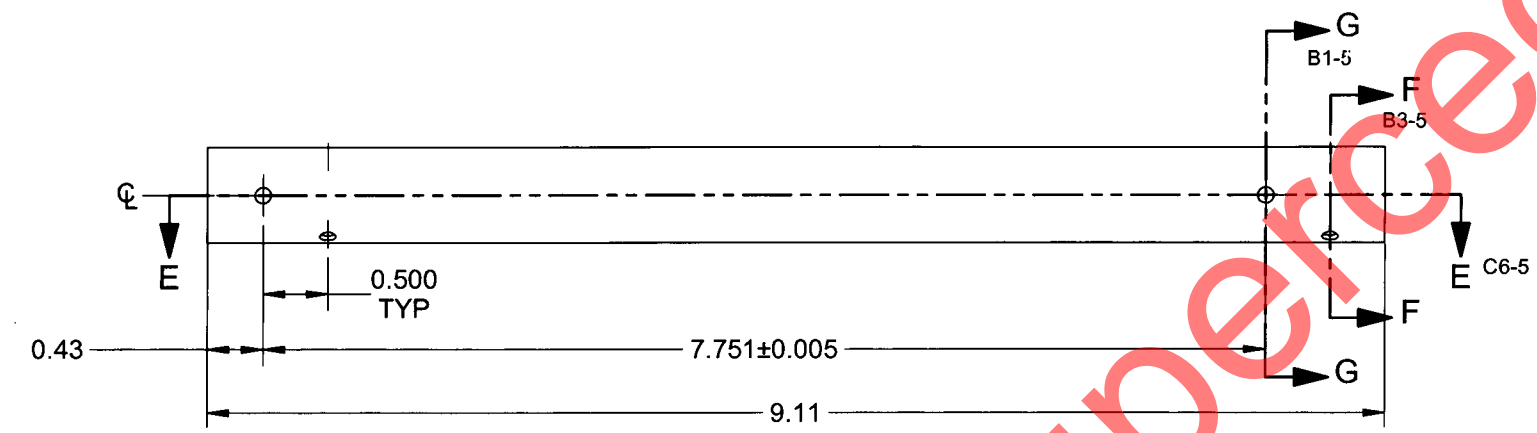
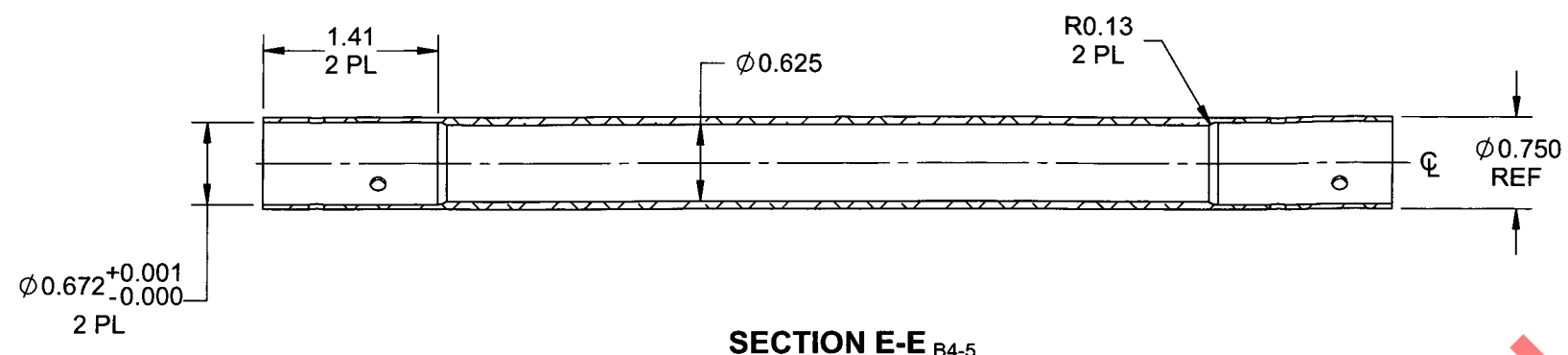
SECTION D-D C7-4
2 PL

D4880-042 LEG ASSEMBLY, RH
AUXILIARY VIEW

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| | | | |
|------------|----------|--|--------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DC | DRAWING NO. D4880 | REV. A |
| MFG. APPR. | JLM | SHEET 4 OF 5 | |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | LEG ASSEMBLY | NTS |
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- NOTES:**
- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.31 lbs
 - 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

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| | | | |
|------------|----------|--|--------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DC | DRAWING NO. D4880 | REV. A |
| MFG. APPR. | JLM | SHEET 5 OF 5 | |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | LEG ASSEMBLY | NTS |
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